

VERSION TO SHOW CHANGES MADE

In the Specification:

The paragraph beginning at page 6, line 13, has been amended as follows:

Once the silicon oxide film 103 is obtained, an aluminum film 104 is formed at a thickness of 4,000 Å by sputtering. A silicon nitride film 105 is on the aluminum film 104. Thus is obtained a state as is shown in Fig. 1A.

The paragraph beginning at page 7, line 16, has been amended as follows:

The anodic oxide film [105] 108, 109 thus obtained is dense and robust. The film thickness of the film obtained in the anodic oxidation step can be controlled by adjusting the applied voltage.

The paragraph beginning at page 15, line 24, has been amended as follows:

Then, a 2000-Å-thick silicon nitride film is formed by plasma CVD to provide a first interlayer insulating film [612] 616, and a polyimide film is formed thereafter to obtain a second interlayer insulating film 613. The structure thus obtained is shown in Fig. 7A.

In the Claims:

The claims have been amended as follows.

42. (Amended) A display device comprising:

a substrate;

a thin film transistor over said substrate, said thin film transistor having a source region, a drain region, a channel region between said source and drain region, a gate electrode over said channel region;

an interlayer insulating film over said thin film transistor;

a wiring connected to said source or drain region through a contact hole; and

a pixel electrode over said interlayer insulating film, wherein said gate electrode and wiring are formed from a film comprising aluminum, and

[ wherein said film contains carbon atoms at a concentration of  $5 \times 10^{18}$  atoms·cm<sup>-3</sup> or less and [oxygen] nitrogen atoms at a concentration of  $[8 \times 10^{18}]$   $7 \times 10^{17}$  atoms·cm<sup>-3</sup> or less.]

49. A display device according to claim 12, said display device is [a] an electroluminescence display device.

<sup>14</sup><sub>12</sub> 85. A display device according to claim 42[.], wherein said display device is an electroluminescence display device.